

Window glass installation procedure

Body side

Window glass side

Cleaning of adhesion surface

Cut off the residual adhesive until the thickness is less than 2 mm. Clean the adhesion surface with isopropyl alcohol, and let dry for 3 minutes or more.

Reusing the glass

Cleaning of adhesion surface

Completely cut off all of the residual adhesive. Clean the adhesive surface with isopropyl alcohol, and let dry for 3 minutes or more.

Replace the glass

Cleaning of adhesion surface

Clean off any dirt adhering to the adhesion surface with isopropyl alcohol, and let dry for 3 minutes or more.

Attaching of dual lock fastener

Attach the dual lock fastener to set the positions for the glass to be installed.

Gluing of window dam and window spacer

Glue the window dam and window spacer to the glass, following the standard position all the way around the inside edge of the glass.

Application of primer

Do not apply primer on residual adhesive as doing so may affect adhesion. apply enough primer on adhesion surface evenly taking care not to apply it on the residual adhesive. after applying primer, let it dry for 3 minutes or more.

Application of adhesive

Within 30 minutes after applying the primer, apply the adhesive evenly all the way around the inside edge of the glass.

Installing the glass

After applying the adhesive, lightly press the glass evenly so that it adheres completely.

Cleaning

After removing excess adhesive from the body or glass with a spatula, etc. Clean off with isopropyl alcohol.

Checking for water leaks

Carry out a shower test to check that no water leaks through.