

$10 \pm 2 \text{ N}\cdot\text{m}$

4

$26 \pm 6 \text{ N}\cdot\text{m}$

N6

N17

16

15

14

$44 \pm 5 \text{ N}\cdot\text{m}$

18

19

22

21

9

$20 \pm 5 \text{ N}\cdot\text{m}$

$9.9 \pm 2.1 \text{ N}\cdot\text{m}$

20

12

13

$23 \pm 6 \text{ N}\cdot\text{m}$

$23 \pm 6 \text{ N}\cdot\text{m}$

11

10

$20 \pm 2 \text{ N}\cdot\text{m}$
then $+90^\circ \pm 2^\circ$

7

N2

1

$39 \pm 5 \text{ N}\cdot\text{m}$

$9.5 \pm 2.5 \text{ N}\cdot\text{m}$



Apply engine oil to
all moving parts
before installation.

