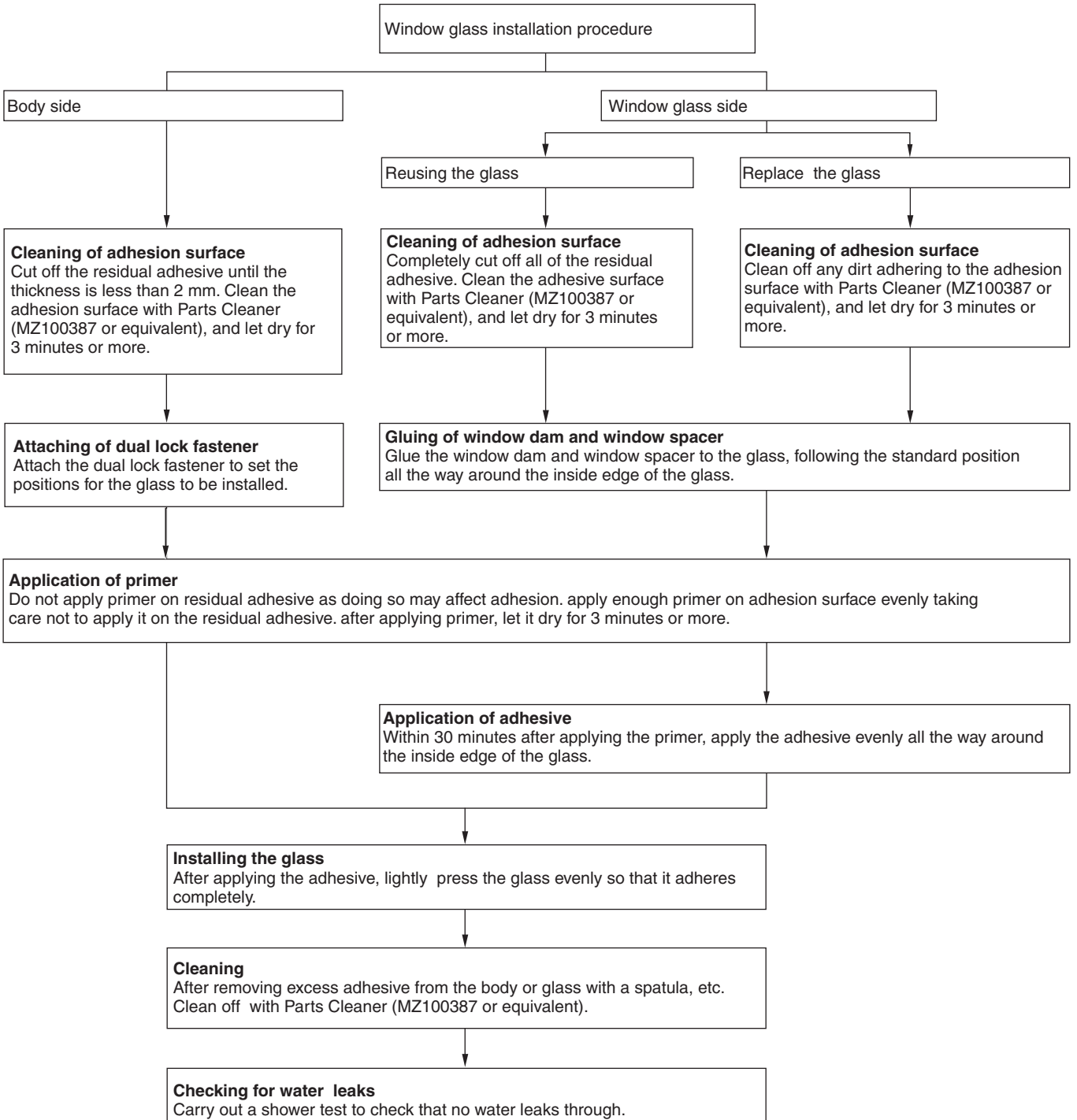
Window glass installation procedure
Body side
Window glass side
Reusing the glass
Replace the glass
Cleaning of adhesion surface
Cut off the residual adhesive until the thickness is less than 2 mm. Clean the adhesion surface with Parts Cleaner (MZ100387 or equivalent), and let dry for 3 minutes or more.
Cleaning of adhesion surface
Completely cut off all of the residual adhesive. Clean the adhesive surface with Parts Cleaner (MZ100387 or equivalent), and let dry for 3 minutes or more.
Cleaning of adhesion surface
Clean off any dirt adhering to the adhesion surface with Parts Cleaner (MZ100387 or equivalent), and let dry for 3 minutes or more.
Attaching of dual lock fastener
Attach the dual lock fastener to set the positions for the glass to be installed.
Gluing of window dam and window spacer
Glue the window dam and window spacer to the glass, following the standard position all the way around the inside edge of the glass.
Application of primer
Do not apply primer on residual adhesive as doing so may affect adhesion. apply enough primer on adhesion surface evenly taking care not to apply it on the residual adhesive. after applying primer, let it dry for 3 minutes or more.
Application of adhesive
Within 30 minutes after applying the primer, apply the adhesive evenly all the way around the inside edge of the glass.
Installing the glass
After applying the adhesive, lightly press the glass evenly so that it adheres completely.
Cleaning
After removing excess adhesive from the body or glass with a spatula, etc. Clean off with Parts Cleaner (MZ100387 or equivalent).
Checking for water leaks
Carry out a shower test to check that no water leaks through.

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